

WHAT IS CLAIMED IS:

1 1. A method for depositing a film on a substrate disposed in a substrate
2 processing chamber, the substrate having a trench formed between adjacent raised surfaces,
3 the method comprising:
4 depositing a first portion of the film over the substrate from a first gaseous
5 mixture flowed into the processing chamber by chemical-vapor deposition;
6 thereafter, etching the first portion by flowing an etchant gas comprising a
7 halogen precursor, a hydrogen precursor, and an oxygen precursor into the process chamber;
8 and
9 thereafter, depositing a second portion of the film over the substrate from a
10 second gaseous mixture flowed into the processing chamber by chemical-vapor deposition.

1 2. The method recited in claim 1 wherein the hydrogen precursor
2 comprises H₂.

1 3. The method recited in claim 1 wherein the halogen precursor
2 comprises a fluorine precursor.

1 4. The method recited in claim 3 wherein the fluorine precursor
2 comprises NF₃.

1 5. The method recited in claim 4 wherein:
2 the substrate includes a silicon nitride layer; and
3 etching the first portion comprises adjusting a flow rate of the hydrogen
4 precursor and a flow rate of the NF₃ to control a relative concentration of NO and F in the
5 processing chamber.

1 6. The method recited in claim 3 wherein the fluorine precursor
2 comprises F₂.

1 7. The method recited in claim 3 wherein the fluorine precursor
2 comprises SiF₄.

1 8. The method recited in claim 1 wherein the hydrogen precursor and the
2 oxygen precursor are comprised by a single compound.

- 1 9. The method recited in claim 8 wherein the single compound is H_2O .
- 1 10. The method recited in claim 8 wherein the single compound is H_2O_2 .
- 1 11. The method recited in claim 1 wherein etching the first portion
2 comprises maintaining a plasma formed from the etchant gas.
- 1 12. The method recited in claim 11 wherein the plasma is a high-density
2 plasma.
- 1 13. The method recited in claim 11 wherein the etchant gas further
2 comprises an inert sputtering agent.
- 1 14. The method recited in claim 13 wherein the inert sputtering agent
2 comprises Ar.
- 1 15. The method recited in claim 13 wherein the inert sputtering agent
2 comprises He.
- 1 16. The method recited in claim 13 wherein etching the first portion is
2 performed with a sputter/removal ratio between 0.0 and 0.8, the sputter/removal ratio
3 corresponding to a ratio of a volume of material removed by sputtering to a total volume of
4 material removed by a combination of sputtering and chemical etching.
- 1 17. The method recited in claim 11 wherein:
2 depositing the first portion of the film comprises maintaining a plasma formed
3 from the first gaseous mixture; and
4 depositing the second portion of the film comprises maintaining a plasma
5 formed from the second gaseous mixture.
- 1 18. The method recited in claim 11 further comprising biasing the plasma
2 towards the substrate.
- 1 19. The method recited in claim 1 wherein etching the first portion
2 comprises flowing the hydrogen precursor at different flow rates to different parts of the
3 processing chamber to effect a radially nonuniform etching distribution over the substrate.

1 20. A method for depositing a silicate glass film on a substrate disposed in
2 a substrate processing chamber, the substrate having a trench formed between adjacent raised
3 surfaces, the method comprising:

4 depositing a first portion of the silicate glass film over the substrate by
5 forming a plasma from a first gaseous mixture flowed into the processing chamber, the first
6 gaseous mixture comprising a silicon-containing gas and an oxygen-containing gas;

7 thereafter, etching the first portion by forming a plasma from an etchant gas
8 mixture flowed into the processing chamber, the etchant gas mixture comprising a fluorine-
9 containing gas, H₂, and O₂; and

10 thereafter, depositing a second portion of the silicate glass film over the
11 substrate by forming a plasma from a second gaseous mixture flowed into the processing
12 chamber, the second gaseous mixture comprising the silicon-containing gas and the oxygen-
13 containing gas.

1 21. The method recited in claim 20 wherein the fluorine-containing gas
2 comprises NF₃.

1 22. The method recited in claim 21 wherein:
2 the substrate includes a silicon nitride layer; and
3 etching the first portion comprises adjusting flow rates of the NF₃, H₂, and O₂
4 to control a relative concentration of NO and F in the processing chamber.

1 23 . The method recited in claim 20 wherein the etchant gas mixture further
2 comprises an inert sputtering agent.

1 24. The method recited in claim 20 wherein etching the first portion
2 further comprises biasing the plasma formed from the etchant gas towards the substrate.

1 25. The method recited in claim 20 wherein etching the first portion
2 comprises flowing the H₂ at different flow rates to different parts of the processing chamber
3 to effect a radially nonuniform etching distribution over the substrate.

1 26. A method for depositing a film on a substrate disposed in a substrate
2 processing chamber, the substrate having a trench formed between adjacent raised surfaces,
3 the method comprising:

4 depositing a first portion of the film over the substrate by forming a plasma
5 from a first gaseous mixture flowed into the processing chamber;
6 thereafter, etching the first portion by forming a plasma from an etchant gas
7 mixture flowed into the processing chamber, the etchant gas mixture comprising a first
8 precursor gas reactive with the film, a second precursor gas reactive with the first precursor
9 gas, and an inert sputtering agent flowed into the processing chamber at respective flow rates
10 to control relative isotropic and anisotropic contributions to the etching; and
11 thereafter, depositing a second portion of the film by forming a plasma from a
12 second gaseous mixture.

1 27. The method recited in claim 26 wherein etching the first portion
2 further comprises biasing the plasma formed from the etchant gas towards the substrate.

1 28. The method recited in claim 26 wherein etching the first portion
2 comprises flowing the second precursor gas to provide a different distribution within the
3 processing chamber than the first precursor gas, thereby effecting a nonuniform etching
4 distribution over the substrate.